

# Triumph

The Triumph conquers serging in a way you never thought possible thanks to RevolutionAir™ threading. Thread the loopers with just the touch of a button and then thread the needles automatically with the touch of another! You'll have more time to foster and focus on your creativity than worrying about setup. The Triumph also has all the features you've come to expect from Baby Lock sergers that make all your creative dreams a reality.

**baby lock**

FOR THE LOVE OF SEWING

8 Thread Serger



## SERGERS — REDEFINED

The Triumph represents the pinnacle of serging, thanks to RevolutionAir threading. Press one button to thread the loopers. Press another to thread the needles. It's that easy!

**RevolutionAir™ Threading**

**5" to the right of the needle**

**Extra-large workspace**

**8 Threads**

**87 stitch combinations**

All these innovative and intuitive features make serging easier than ever, giving you more time to focus on the unforgettable projects that make every moment triumphant.

**baby lock**

FOR THE LOVE OF SEWING



## *Make it better* **WITH BABY LOCK**

With every Baby Lock machine and product, we keep one thing in mind. Everything we do is for the love of sewing—that's our destiny. We know that you do everything for the love of sewing, too. When it comes time to create, nothing will stand in your way.





For the moments that matter most

# PATENTED REVOLUTIONAIR™ THREADING

Threading Has Never Been This Easy!

Just push a button and Triumph's loopers are threaded. Push another button and the needles are threaded.

It's That Easy

With Baby Lock's RevolutionAir Threading, a gust of air pushes the looper thread to exactly where you need it and then another gust of air pulls the thread through the needles. And thanks to patented Tubular Loopers, your thread is protected from tangles, knots and breakage.



**ENGAGE LEVER**  
Simply engage the lever by lowering it with just a finger. The needles are now ready to thread.



**PUSH TO THREAD NEEDLES**  
Hold the thread in front of the needles and push the threading button. The needles are threaded.



**THREAD PORTS**  
Insert thread into one of the Triumph's threading ports, push the button and a gust of air quickly pushes it through the patented tubular loopers.





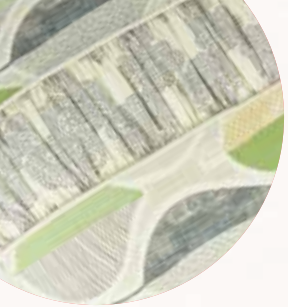
## 5" TO RIGHT OF NEEDLE

*Big Projects? No Problem!*

With five inches to the right of the needle, you'll enjoy creative serging like never before. Embellish yards of fabric with decorative cover stitching and easily serge large projects with room to spare! From t-shirt quilts to table runners, fitting your work onto the machine is no longer an issue.







# AUTOMATIC THREAD DELIVERY™

It's As Easy As It Looks!

Tension knobs are now ancient history thanks to Automatic Thread Delivery™ (ATD). Easily sew on knit and then denim and then cotton without changing a single setting—the Triumph does it for you! Plus, ATD lets you thread your loopers in any order. No more unusual sequences to remember—simply put the thread in the port and leave the rest to the Triumph.



Bring it all together



*Perfect for someone special*

# EMBELLISH WITH DECORATIVE SERGING

*Endless Creative Possibilities*

Every project you make is unique, and Triumph's decorative serging options add an extra level of creativity. With features that include everything from the patented wave stitch to 87 stitch combinations to cover and chain stitches, the power to make every project one of a kind is right at your fingertips.



## ROLLED HEM

Adjust your stitch length with the turn of a dial. This dial includes a setting that retracts the built-in stitch finger for an automatic rolled hem.



## COVER STITCH CHAINING OFF

Baby Lock has made cover stitching easy to start or stop by automatically chaining off the cover stitch. What's more, the Triumph sews through heavier fabrics better than most cover stitch machines.



## PATENTED WAVE STITCH

For a stitch as unique as the Wave Stitch, Baby Lock wanted to ensure that each wave would be even with the next. To do so, they created a thread delivery unit to give each one a flawless look.



## 8/7/6 STITCH THREAD CAPACITY

With eight threads, the Triumph gives you 87 stitch combinations. Plus, you can combine overlocking and cover stitching in the same operation.



## COVER AND CHAIN STITCH

Baby Lock has revolutionized the cover stitch with the Triumph! Functions include chain, cover, and triple cover stitches. All three cover needles are controlled by one tension dial, so you can save time with one simple adjustment.



## FABRIC SUPPORT SYSTEM

The Fabric Support System keeps stitches flat and balanced, no matter what speed, fabric or stitch you choose. The built-in stitch fingers actually move with the knife blade, adjusting the seam consecutively with the cutting width.



*Make it  
stand out*

## FULL-FEATURED DIFFERENTIAL FEED

*Perfectly Proportional Precision*

When you need to add ruffles to your granddaughter's dress or create a gathered bed skirt for your son's first home, you need accurate gathering. The patented Full-Featured Differential Feed will give you that precise 2:1 ratio you seek for durable, consistent stitches every time. Gather and stretch your fabric as you like. Turn it up to prevent your knits from stretching and waving or turn it down for lightweight fabric to stop it from slipping, pulling and puckering.

*Precise 2:1 ratio*

*Accurate gathering*



# A CUT ABOVE

## Performance Features

Work seamlessly with all types of fabric. Triumph's knife cleanly cuts heavier fabrics like denim or corduroy. The needles move directly up and down to avoid needle deflection and damage to the fabric. Pair these vertical needles with the protective Loper Drive System and you can serge worry-free. Even stitching at 1,500 stitches per minute. You'll have peace of mind that your projects will be done right.



### PATENTED ADVANCED KNIFE DRIVING AND ONE WAY CLUTCH SYSTEMS

Cut thicker fabrics with ease using the exclusive knife system with a larger cutting bite.



### PATENTED VERTICAL NEEDLE PENETRATION

Baby Lock's needles are set vertically to sew by moving directly up and down. This helps you avoid deflection and reduce fabric damage.



### PATENTED LOOPER DRIVE SYSTEM

This system keeps the loopers aligned and in time, reducing the possibility of major damage.







## LED LIGHTING

*Creativity Has Never Been This Brilliant*

The bright Pure Lighting with six LED lights lets you see your threads and fabrics clearly. Better lighting means you'll have more confidence to try new stitches and techniques. You'll see how even the smallest details make the biggest difference.

### DID YOU KNOW

LED lamps have a lifespan and electrical efficiency which are several times longer than other lamp options.

**STANDARD**

**1 YEAR**

**HALOGEN**

**1-3 YEARS**

**CFL**

**6-10 YEARS**

**LED**

**15-25 YEARS**



### FIND A PERFECT MATCH

Projects can look different depending on their surroundings. Stadium lighting has five settings to mimic natural light. It's never been easier to match fabric and thread colors with perfection.





## EFFICIENT FEATURES

*Keep Your Hands on Your Project, Not on Your Machine*

Looking for control? The Triumph gives it to you - and then some. With three super convenient features designed to keep you in charge at all times. With Triumph, it's easy to make speedy changes and keep your hands free for precision stitching every step of the way.



### VARIABLE SPEED CONTROL

Choose your maximum speed so you can always cruise in comfort.



### PRESSER FOOT KNEE LIFT

Used to lifting the presser foot with your knee? You're in luck. Triumph features a knee lift to accommodate your preference.



### FRONT-MOUNTED PRESSER FOOT LIFT

Triumph's presser foot lift is in the front of the machine so you can make adjustments even quicker.

*She's ready for  
her big moment*





Triumph Includes

# 13 PATENTED FEATURES

With a total of 15 patents to our name, Baby Lock has been leading the sewing industry since the very beginning. From the very first home serger to the Automatic Thread Delivery System™ (ATD) to the new RevolutionAir™ threading, Baby Lock continues to develop technology that makes serging easy and will continue to evolve it for years to come... all for the love of sewing.



## REVOLUTIONAIR™ NEEDLE THREADING

Engage the RevolutionAir™ threader, push a button and the Triumph needles are threaded!



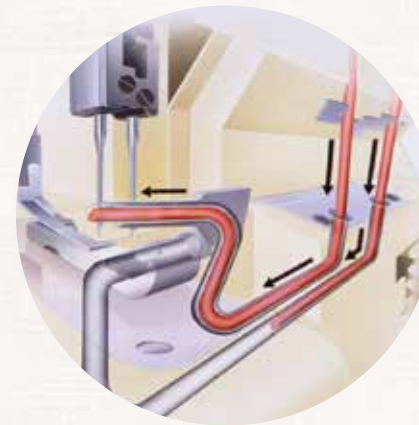
## REVOLUTIONAIR™ LOOPER THREADING

Insert thread into one of the Triumph's threading ports, push the button and a gust of air quickly pushes it through the patented tubular loopers.



## AUTOMATIC THREAD DELIVERY SYSTEM™ (ATD)

Your serger will adjust tensions as you go from one fabric to another, leaving balanced stitches. Plus, you can thread your loopers in any order!



## TUBULAR LOOPERS

No thread is exposed and there are no confusing, tangling thread guides.



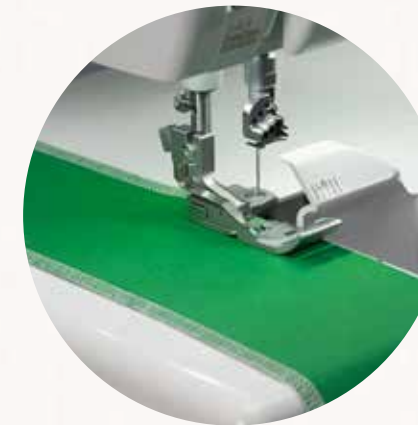
## LOOPER DRIVE SYSTEM

This system keeps the loopers aligned and in time, reducing the possibility of major damage.



## ADVANCED KNIFE DRIVING & ONE-WAY CLUTCH SYSTEMS

Cut thicker fabrics with ease using the exclusive knife system with a larger cutting bite.



## FABRIC SUPPORT SYSTEM

Maintain flat, balanced stitches regardless of speed, fabric or stitch type you use. And, you can adjust the seam and cutting width simultaneously.



## VERTICAL NEEDLE PENETRATION

Baby Lock's needles are set vertically to sew by moving directly up and down. This helps you avoid deflection and reduce fabric damage.



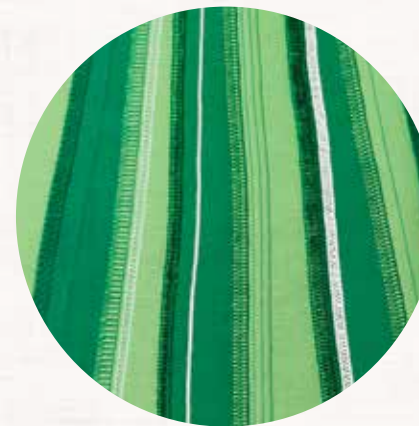
## FULL-FEATURED DIFFERENTIAL FEED

Gather with a 2:1 ratio on any fabric, even lightweight knits. Baby Lock improved differential feed by adding a single unit feed dog mechanism.



## ADJUSTABLE STITCH LENGTH & AUTOMATIC ROLLED HEM DIAL

Adjust your stitch length with the turn of a dial. This dial includes a setting that retracts the built-in stitch finger for an automatic rolled hem.



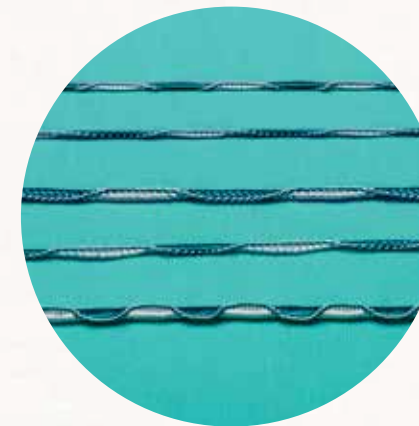
## 8/7/6 THREAD STITCH CAPACITY

Enjoy more stitch combinations—87 total. This also lets Baby Lock combine overlocking and cover stitching in one machine.



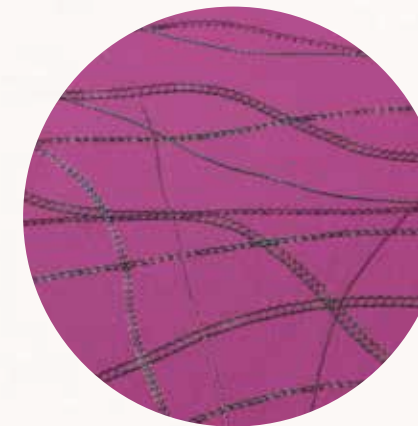
## COVER STITCH CHAINING OFF

Chain off the cover stitch and start stitching on or off the fabric. It's also useful for creating decorative cords or trim.



## THREAD DELIVERY UNIT FOR THE EXCLUSIVE WAVE STITCH

The Thread Delivery Unit ensures that each beautiful Wave Stitch is even with the next.

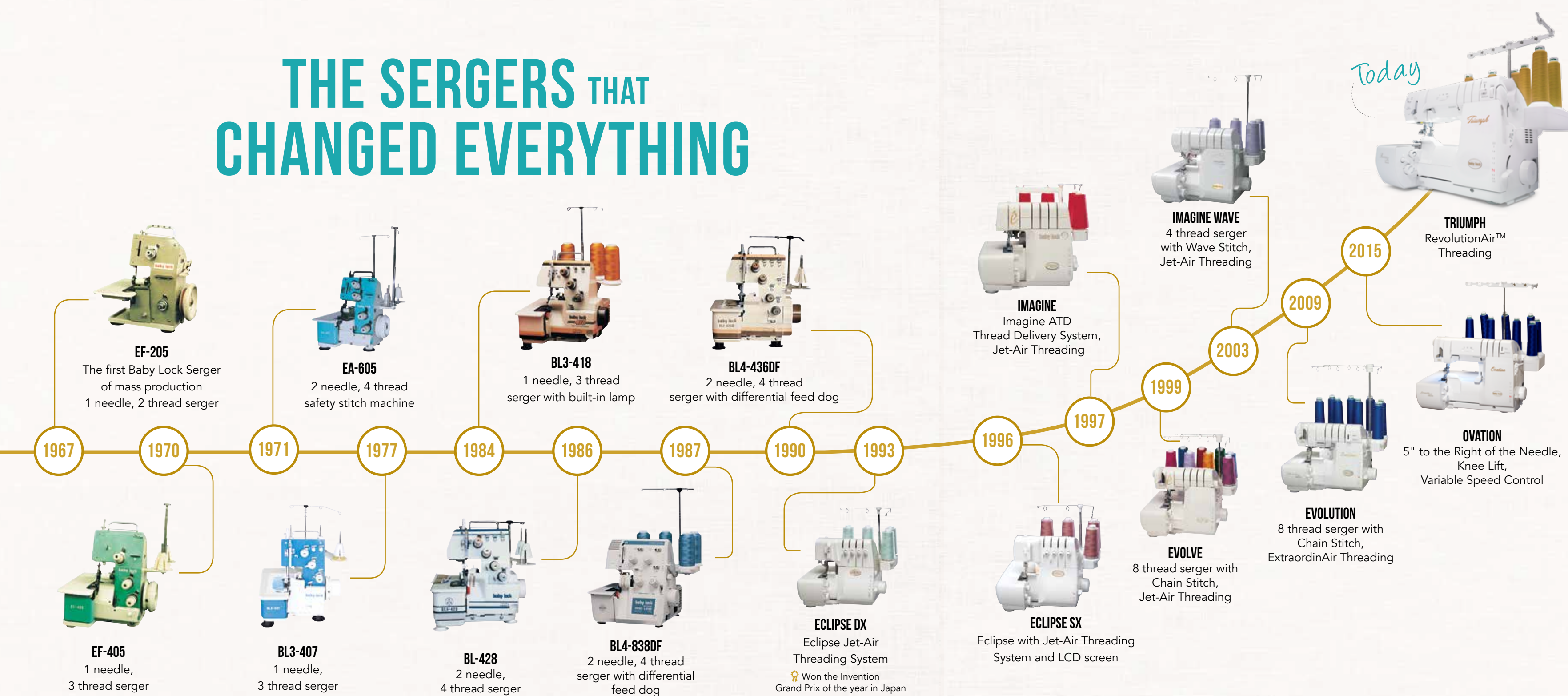


## CHAIN/COVER TENSION DISKS

Save time by adjusting the thread for the chain, cover and triple cover stitch needles with just one dial.



# THE SERGERS THAT CHANGED EVERYTHING



## HISTORY OF THE HOME SERGER

The Baby Lock legacy started in Japan, when a young man saw his friend working to serge the bottom edge of trousers. He saw an opportunity to help him out by making a smaller, more convenient overlock serger – a "Baby Lock." He developed his concept and showed it to the president of the factory and the household serger was born.



A St. Louis-based, family-owned company saw the benefit of this new machine and brought it to the United States. This new home serger was the first Baby Lock. It gave home sewers the opportunity to finish garments like a professional manufacturer.



Over the years, Baby Lock has continued to revolutionize sergers. Today Baby Lock has 16 patents to its name.



Impressive features aren't the only things you'll get with Baby Lock. The Baby Lock Retailer Network is dedicated to sewing enthusiasts like you. With unsurpassed features and support, there truly is no substitute for a Baby Lock serger.



# OPTIONAL ACCESSORIES

There's More for Your Triumph



## KOALA SERGER STATION

Your sewing needs are unique, and that means you need a sewing studio designed specifically for you – that you design! With a variety of features perfect for sergers like the Triumph, you're sure to find exactly what you need for your dream studio.

## LOVE OF SEWING MEMBERSHIP

This membership includes four years of unlimited access to the Love of Knowledge Center. Hundreds of online tutorials are readily available for you to watch 24/7. You also get four years of comprehensive service, support and maintenance, as well as exclusive savings on other Baby Lock products. (BLET8-LOSM)



## TRIUMPH 29-FOOT AND ACCESSORY KIT

Take your serging game to the next level with this unique kit loaded with feet and other accessories you need to reach the Triumph's full potential. (BLETS8FTKIT)

## EXTENSION TABLE

Expand your workspace and keep your fabric level. Designed specifically for the Triumph, it gives you a large, smooth sewing surface. (BLES8-ET)

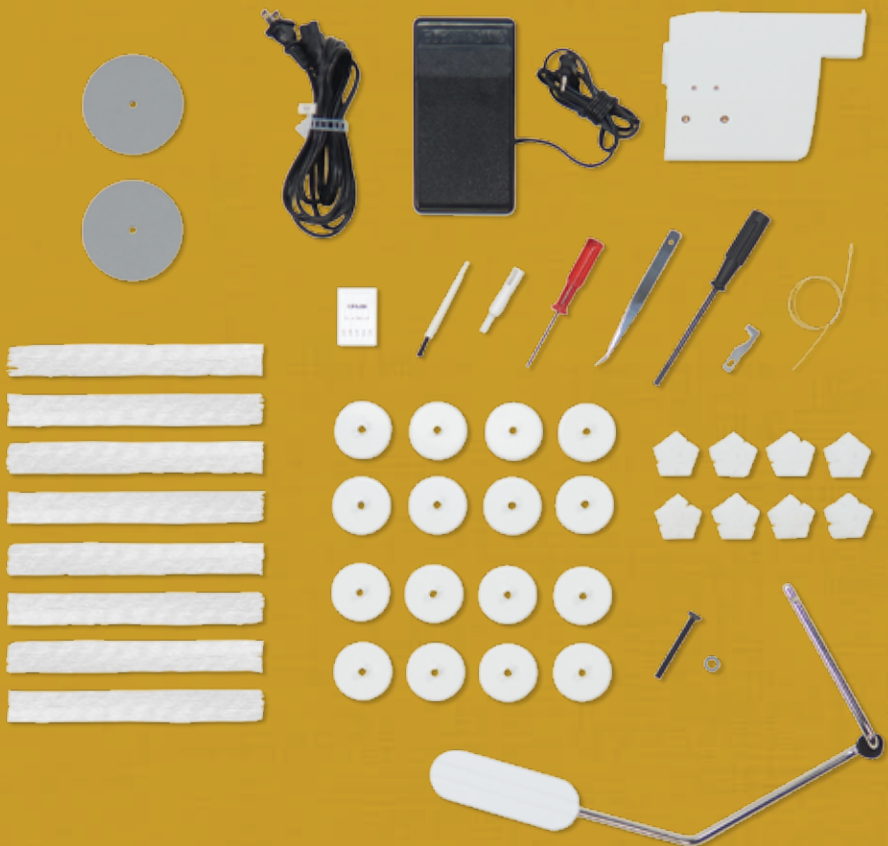


## TRIUMPH TROLLEY

Protect your Triumph and travel in style. Now you can easily bring your Triumph to classes and other sewing events.(BLTSTF)

## Triumph Included Accessories

- Quick reference threading guide
- Power cord
- Foot control
- Sewing table for chain/cover stitching
- Attachment fixing screws for sewing table
- Package of assorted sized needles Organ ELx705CF
- Lint brush/needle insert tool
- Manual Needle threader
- Allen screwdriver
- Tweezers
- Upper cutting blade for replacement
- Screwdriver
- Looper threading tool
- Eight Thread nets
- Eight Spool caps with sponge
- Eight Spool caps
- Machine cover
- Mounting bolt with washer
- Two Large Spool pin disks
- Eight Cone holders
- Knee lifter
- Standard presser foot (On Machine)
- RevolutionAir Needle Threading Guide (Not Pictured)



## Technology Features

- RevolutionAir™ Threading
- Automatic Thread Delivery™ System (ATD)
- Pure Lighting with six LED lights
- Wide workspace of 5" to right of needle and 3" tall
- Full-Featured Differential Feed
  - 2 to 1 ratio - gathering
  - 3 to 4 ratio - stretching
- Knee lift
- Variable sewing speed control

## Advanced Serging Features

- Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
- Serging options from two to eight threads
  - 87 Stitch combinations including Exclusive Wave Stitch and Reverse Wave Stitch for additional stitch options
  - Chain/cover stitch functions include single, double and triple cover stitch
  - Overlock stitch functions to seam and encase fabric edges
  - Flatlock stitch functions for seaming or decorative effects
- Advanced cutting system handles thick fabrics with ease
- Automatic rolled hem stitch functions create a professional finish
- Dial adjustable stitch width: 1.5 - 7.5mm, up to 16mm wide on expressive stitches
- Dial adjustable stitch length: 0.75 - 4mm
- Dial adjustable built-in rolled hem
- Bypass port and guide for special thread
- Up to 1,500 stitches per minute
- Adjustable presser foot pressure dial
- Adjustable presser foot height up to 6.0mm
- Automatic subsidiary looper for two-thread conversion

## Convenience Features

- Built-in thread cutter
- Electronic foot control and separate power cord
- Presser foot lever on the right
- Snap on, multi-purpose presser foot
- Built-in larger accessory storage
- Built-in ribbon/tape guides
- Easy full-color quick reference threading chart
- Color-coded single antennae with thread guides
- Wide sewing table for chain/cover stitching with additional attachment holes
- Needle drop tray with magnet
- Needle clamp safety plate prevents lost needle screws
- Safety switches for side door cover, front door cover, presser foot, and needle threader
- Power cord manager on machine base
- Household Needle System
  - ELx705
  - ELx705CF

## Other

- Machine weight 28.6lbs (13Kgs)

## Warranty

- Warranty (25 yrs. limited, 10 yrs. parts, 5 yrs. electrical, 1 yr. labor)

## Optional Accessories

- Beading Foot BLE8-BF
- Belt Loop Binder 3/4" BLE8-S12
- Belt Loop Binder 1-1/2" BLE8-S11
- Blindhem Foot BLE8-BLHF
- Clear Foot BLE8-CLF
- Cording Foot 5mm BLE8-CF
- Cover Chain Foot BLE8-CCF
- Curve Foot BLE8-CVF
- Double Fold Bias Binder 28mm BLE8-S3
- Double Fold Bias Binder 36mm BLE8-S2
- Elastic Foot BLE8-EF
- Fabric Guide BLES8-FG
- Knit Woven Double Fold Bias Binder 8mm BLCS-DFBB8
- Knit Woven Double Fold Bias Binder 10mm BLCS-DFBB10
- Knit Woven Double Fold Bias Binder 15mm BLCS-DFBB15
- Knit Woven Single Fold Bias Binder 15mm BLES8-SFB15
- Lace Applicator Foot BLE8-LF
- Open Toe Foot BLE8-OT
- Pintuck Foot with Guides BLE8-PTF
- Plain Hemmer 1/4" BLE8-S7
- Plain Hemmer 1/2" BLE8-S6
- Quilt Guide BLES8-QG
- Ruffling Foot BLE8-RF
- Single Downturn Feller 1/4" BLE8-S10
- Single Downturn Feller 5/8" BLE8-S8
- Single Downturn Feller 1" BLE8-S9
- Single Fold Bias Binder 28mm BLE8-S4
- Single Fold Bias Binder 40mm BLE8-S5
- Ruffling Foot BLE8-RF
- Single Downturn Feller 1/4" BLE8-S10
- Single Downturn Feller 5/8" BLE8-S8
- Single Downturn Feller 1" BLE8-S9
- Single Fold Bias Binder 28mm BLE8-S4
- Single Fold Bias Binder 40mm BLE8-S5
- Trim Bin BLTBIN
- Serger Trolley Bag BLTSTF
- Accessory/Foot Kit BLETS8FTKIT
- Baby Lock Love of Sewing Membership BLET8-LOSM



# THE BABY LOCK RETAILER EXPERIENCE

There’s always something exciting to learn, to experience, or to be inspired by when you own a Baby Lock product. But what inspires us? To put it simply—you.



Baby Lock and our independent retailer network are committed to sewers like you. Together, we provide the highest quality products and services not available through mass retailers, and we can meet your sewing needs better than anyone else.



Whether you’re looking for product information or a recommendation on your next machine, you can count on your Baby Lock retailer to help you choose the sewing machines that best fit your needs. Well-trained on the Baby Lock line, they’re your friendly, trusted advisor—someone who will guide you through the features and innovations that make sewing so much fun.



When we have problems with our car, many of us turn to a mechanic. Well, think of your Baby Lock retailer as the expert you rely on for another very important machine—your Baby Lock! They’ll always go the extra mile for you, acting as your go-to resource for troubleshooting, training and the support you need to get the most out of your machine. If you want to learn more about a new technique, search out that perfect notion, or share an idea with someone, they’ll be there for you.

# WHY SHOP SMALL?

By choosing your local Baby Lock retailer for your sewing needs, you not only enjoy a more distinctive, personal experience, you’re also helping build community. Stop by your Baby Lock retailer to learn about all the wonderful Baby Lock products that will bring your love of sewing to life.



Baby Lock USA corporate office in St. Louis, Missouri, is still run by the same family that brought the first home serger to the United States in 1967. This family business started as a small, independent sewing machine parts retail store. We carry on this tradition through our Independent Authorized Baby Lock retailers who deliver the personalized, memorable service our customers have come to expect.



**FOR THE LOVE OF SEWING**



[www.babylock.com](http://www.babylock.com)



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