










Features	Janome 4120QDC-T	BabyLock Presto 2	
Machine Size	3/4 size 14.75" long, 11.75 inches high and 6.25" deep weighs 14.3 pounds Depth to right of needle 6.6"	Full size 18.9" long, 11.81" high and 9.82" deep weighs 20.37 pounds Depth to right of needle 8.3"	
Stitches	Maximum Width 7.0 mm and Maximum Length 5.0 mm 41 Utility Stitches 79 Decorative Stitches 7 one step buttonholes 1 font with multiple language characters For American, European and Cyrillic	Maximum Width 7.0 mm and Maximum Length 5.0 mm 100 stitches 69 Utility Stitches 31 Decorative Stitches 7 one step buttonholes 4 fonts with multiple special language characters for American, European, Cyrillic and Japanese	
Accessory Feet	Snap On: Zig Zag Standard Foot Satin Stitch Foot with Center Mark Blind Hem Foot Over edge Foot Zipper Foot Automatic Buttonhole Foot Open Toe Foot Quarter Inch Foot Screw On: Walking Foot Free Motion Foot Adjustable Seam Guide	Snap On: Zig Zag Standard Foot Satin Stitch Foot Blind Hem Foot Over Edge Foot Zipper Foot Automatic Buttonhole Foot Button Sewing Foot (with specific utility stitch)	
Stitch Pattern Memory	✓	✓	
Decorative Stitch Insert Stitch and Space Option	✓		
Single Stitch Option On Demand		✓	

Features	Janome 4120QDC-T	BabyLock Presto 2	
Zig Zag Width Manual Adjustment		✓	
Needle Drop Position Adjustment	✓	✓	
Extension Table	Included	Optional Accessory	
Machine Cover	Hard Case Included	Soft Plastic Cover	
Needle Up and Down	✓ Down is default	✓ Down is default	
Free Arm with Accessory Compartment	✓	✓ additional accessory compartment behind needle area	
Needle Threader	✓ standard with manual loading	✓ advanced with quick lever	
Automatic Thread Cutter and Manual Thread Cutter	✓	✓	
Start Stop Button	✓	✓	
Reverse Button and Automatic Reinforcement	✓	✓ also automatic scissor with reinforcement	
Touch Screen for Selecting Stitches	✓ with settings information Screen Size 2.6" x 1.2"	✓ with settings information Screen size 2.4" x 1.3"	
Presser Foot Pressure Dial	✓	✓	
Feed Dogs	7 piece feed dogs with manual drop	7 piece feed dogs with manual drop	
Tension Control	Manual	Manual	
Reinforcement Locking Stitch On Demand Button	✓	✓	
Speed	820 spm	850 spm	


Features	Janome 4120QDC-T	BabyLock Presto 2	
Horizontal Rotary Hook System with Drop-in Bobbin	✓ specialized class 15	✓ specialized class 15 bobbin Bobbin has Quick Set Feature	
Twin Needle Sewing	✓	✓	
Auto Stop Bobbin Winder	✓	✓ with Quick Set Feature	
Manual and Additional Instruction	66 page Instruction Book and Instructional DVD	120 page Instruction Book and Quick Reference Guide On Line Classes Available from Company	
Speed Control Slider	✓	✓	



	Reverse stitch button 	Reinforcement stitch button 
When the automatic reinforcement stitching function is not active while selecting stitches such as examples shown below: 	Machine starts sewing the stitches and only sews reverse stitches while holding the Reverse stitch button.	Machine sews 3 - 5 reinforcement stitches while holding the Reinforcement stitch button.
When the automatic reinforcement stitching function is active while selecting stitches such as examples shown below: 	Machine sews reverse stitches at the beginning and end of sewing.	Machine sews reverse stitches at the beginning and reinforcement stitches at the end of sewing.
When the automatic reinforcement stitching function is not active while selecting utility stitches such as examples shown below: 	Machine starts sewing the stitches and only sews reverse stitches while holding the Reverse stitch button.*	Machine starts sewing the stitches and sews 3 - 5 reinforcement stitches while holding the Reinforcement stitch button.
When the automatic reinforcement stitching function is active while selecting stitches such as examples shown below: 	Machine sews reinforcement stitches at the beginning and reverse stitches at the end of sewing.*	Machine sews reinforcement stitches at the beginning and end of sewing.
When the automatic reinforcement stitching function is not active while selecting utility stitches other than the straight or zigzag stitches.	Machine sews 3 - 5 reinforcement stitches while holding the Reverse stitch button.	Machine sews 3 - 5 reinforcement stitches while holding the Reinforcement stitch button.
When the automatic reinforcement stitching function is active while selecting utility stitches other than the straight or zigzag stitches.	Machine sews reinforcement stitches at the beginning and end of sewing.	Machine sews reinforcement stitches at the beginning and end of sewing.
When the automatic reinforcement stitching function is not active while selecting character/decorative stitches.	Machine starts sewing and then sews reinforcement stitches while holding the Reverse stitch button.	Machine starts sewing at the beginning, then completes the pattern when the Reinforcement stitch button is pressed and sews reinforcement stitches at the end of sewing.

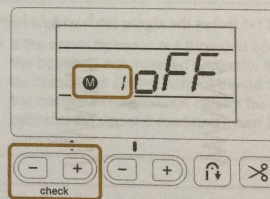
	Reverse stitch button 	Reinforcement stitch button 
When the automatic reinforcement stitching function is active while selecting character/decorative stitches.	Machine sews reinforcement stitches at the beginning and sews reinforcement stitches when the Reverse stitch button is pressed.	Machine sews reinforcement stitches at the beginning, then completes the pattern when the Reinforcement stitch button is pressed and sews reinforcement stitches at the end of sewing.

* If  (Reinforcement priority) in the settings screen is turned on, reinforcement stitches are sewn instead of reverse stitches.

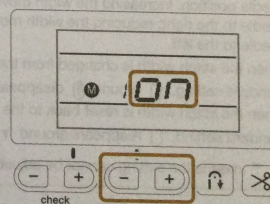
Reinforcement priority

When set to "ON" within the settings screen, reinforcement stitches are sewn at the beginning and/or end of sewing reinforcement stitch patterns, even if  (Reverse stitch button) has been pressed. For details, refer to "Automatic reinforcement stitching" on page B-34.

- 1 Turn off the machine.
- 2 While pressing  (Reinforcement stitch button) on the operation panel, turn on the sewing machine.
- 3 Press the "-" or "+" key to select " /".

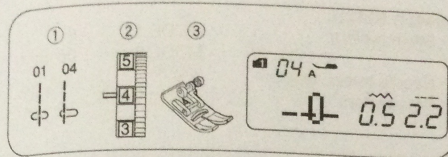


- 4 Press the "-" or "+" key to set to "ON".



- 5 Turn off the machine, then turn it on again.

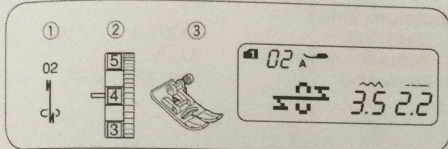
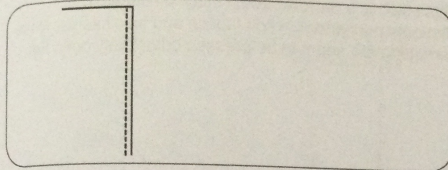
SAMPLE PAGE FROM BABYLOCK INSTRUCTION GUIDE



Straight Stitch

- ① Stitch pattern: MODE 1: 1 or 4
MODE 2: 01 or 04
- ② Needle thread tension: 2 to 6
- ③ Presser foot: Zigzag foot A

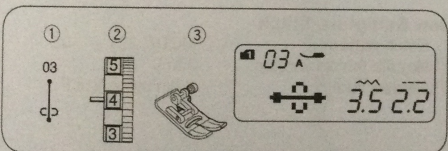
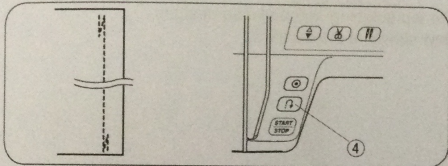
For seaming garments, zipper application and more. Pattern 04 is used for seaming fine fabrics.



Lock-a-Matic Stitch

- ① Stitch pattern: MODE 1: 2
MODE 2: 02
- ② Needle thread tension: 2 to 6
- ③ Presser foot: Zigzag foot A
- ④ Reverse stitch button

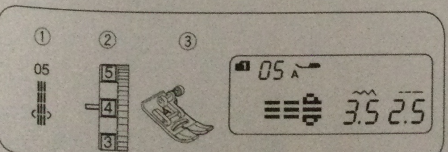
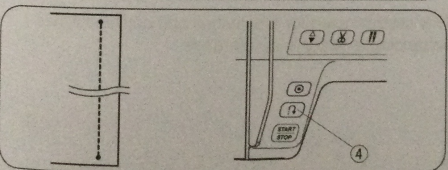
Use this stitch to secure the beginning and the end of a seam with backstitching. When you reach the end of the seam, press the reverse stitch button ④ once. The machine will sew four reverse stitches, four forward stitches, and then stop sewing automatically.



Locking Stitch

- ① Stitch pattern: MODE 1: 3
MODE 2: 03
- ② Needle thread tension: 2 to 6
- ③ Presser foot: Zigzag foot A
- ④ Reverse stitch button

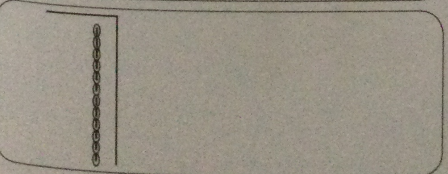
This unique stitch is used where an invisible locking stitch is needed. Lower the needle close to the front edge of the fabric. The machine will sew several locking stitches in place and continue sewing forward. When you press the reverse stitch button ④ at the end of the seam, the machine will sew several locking stitches in place, then stop sewing automatically.



Triple Stretch Stitch

- ① Stitch pattern: MODE 1: 5
MODE 2: 05
- ② Needle thread tension: 2 to 6
- ③ Presser foot: Zigzag foot A

This strong, durable stitch is recommended when both elasticity and strength are necessary in order to ensure comfort and durability. Use it to reinforce areas such as crotch and armhole seams. Also use for extra reinforcement when constructing items such as backpacks.



SAMPLE PAGE FROM JANOME INSTRUCTION GUIDE