

BLE8-CLF	CLEAR FOOT	Wash Away Basting Tape
BLE8-RF	RUFFLING FOOT	
BLE8-CF	CORDING FOOT	¼' Cording and Polyester Zipper 5-6" longer than sample
BLE8-EF	ELASTIC FOOT	Fishing Line or Lightweight Wire
BLE8-BF	BEADING FOOT	Bead Trim and Monofilament Clear Thread
BLE8-FG	FABRIC GUIDE	
BLE8-PTF	PINTUCK FOOT	Yarn or Lightweight Cord
BLE8-LF	LACE APPLICATOR FOOT	
BLE8-S12	NARROW BELT LOOP BINDER	¼" Elastic
BLE8-S11	WIDE BELT LOOP BINDER	7/8" – 1" Ribbon or Cutaway Stabilizer cut in Strips
BLE8-BLHF	BLINDHEM FOOT	
BLE8-S3	DOUBLE FOLD BIAS BINDER 28 mm	
BLE8-S2	DOUBLE FOLD BIAS BINDER 36 mm	
BLE8-S4	SINGLE FOLE BIAS BINDER 28mm	Décor 12 wt. thread
BLE8-S6	PLAIN HEMMER FOOT ½"	Décor 12 wt. thread
BLE8-S7	PLAIN HEMMER FOOT ¼"	Décor 12 wit thread

### Serger Feet “Look Book” Instructions

- 3" Three Ring Binder
- Clear Page Protectors to fit binder
- Look Book Pages printed on Cardstock Paper (Blank Page is included for additional techniques!)
- Fabric – Yardage approximately ¾ yard (Yardage amount depends on size of the binder and embellishments used. Use instructions that follow for fabric guidelines.)
  - cut one outer fabric approximately 13" by 28"

- cut two inner flaps approximately 13" by 21"
- cut one center lining approximately 13" by 12"
- Stabilizer, interfacing or lightweight batting approximately 13" by 28" fused to the wrong side of outer fabric

Embellish the outer cover with your choice of serger techniques. The reverse side of the cover stitch with decorative thread is a good choice. Consider trying several techniques and piecing them together to create a unique cover.

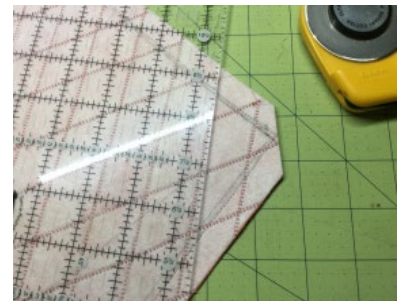
1. Lay the three ring binder on the wrong side of the embellished exterior fabric. Center any specific design for the front cover. Mark the side of the binder and the top and bottom edges. Close the binder and wrap the cover around the closed book. Mark the second side. Open the cover and mark the outline of the closed book on the back. The stitching line will be at least 1/8" to 1/4" beyond this mark depending on the fabric and stabilizer combination used.



2. Turn the cover over and lay the folded flaps right side together with the front. Make sure the flaps are caught in the seams when stitching. On top of the flaps, lay the lining right side down and extending past the flaps.



3. Stitch completely around the edges. Use a basting stitch to check if you are unsure about the fit of the cover. Trim the seam and the corners to about 1/2" if you are not certain of the fit.



4. Reach through the lining and turn the cover right side out. Trial fit the cover. If the cover is too tight, the binder will not close. The cover should fit snugly or it will fall off when the binder is opened.






## Belt Loop Binder $\frac{3}{4}$ "

Narrow, Wide or Triple Cover Stitch

Cut fabric strips  $\frac{7}{8}$ " wide and longer  
than needed

Feed the fabric strip right side up into  
binder and pull the fabric under the  
needles

Stitch a few inches to make sure fabric  
is feeding smoothly






## Belt Loop Binder 1 1/2"

Narrow, Wide or Triple Cover Stitch

Cut fabric strips 1 5/8" wide and longer  
than needed

Feed the fabric strip right side up into  
binder and pull the fabric under the  
needles

Stitch a few inches to make sure fabric  
is feeding smoothly





## Single Fold Binder 28mm

### Wide Cover Stitch

Top edge is double-folded and the bottom edge lies flat


Cut binding strips 1 1/8" wide and longer than needed

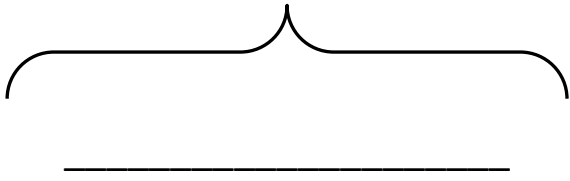
Feed the fabric strip into binder with wrong side facing you and pull the fabric under the needles

Adjust the position of the binder

Insert the fabric right side up into and against the metal cone

Stitch a few inches to make sure fabric is feeding smoothly







## Double Fold Binder 28mm

Chain Stitch (C3 needle) and Narrow  
Right Cover Stitch (C2 & C3 needle)

Top and bottom edges are double-  
folded


Cut binding strips 1" to 1 1/8" wide  
and longer than needed

Feed the fabric strip into binder with  
wrong side facing you and pull the  
fabric under the needles

Adjust the position of the binder

Insert the fabric right side up into and  
against the metal cone

Stitch a few inches to make sure fabric  
is feeding smoothly





## Double Fold Binder 36mm

Chain Stitch (C3 needle) Narrow Right  
Cover Stitch (C2 & C3 needle)

Top and bottom edges are double-  
folded


Cut binding strips 1 1/4" to 1 3/8" wide  
and longer than needed

Feed the fabric strip into binder with  
wrong side facing you and pull the  
fabric under the needles

Adjust the position of the binder

Insert the fabric right side up into and  
against the metal cone

Stitch a few inches to make sure fabric  
is feeding smoothly







## Plain Hemmer Foot ½"

Chain Stitch

Fabric is double-folded to the top side

Straight Hemming only before project  
is seamed

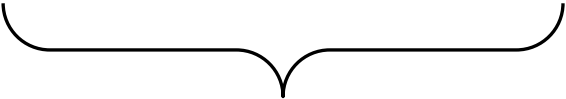
Turn under ¼" and press

Feed the fabric into hemmer and pull  
the fabric under the needles

Adjust the position of the hemmer

Keep hem turned with right hand while  
the left hand is guiding folded fabric  
into hemmer

Stitch a few inches to make sure fabric  
is feeding smoothly





## Beading Foot

### Three Thread Rolled Hem


Pearls, piping, cording or yarn is attached to folded edge of fabric

Set stitch length from 3mm to 4mm depending on size of beads (sew a test sample)

Press a narrow fold in fabrics that might ravel and place edge under presser foot just to the right of the right needle

Place beads in channel at front of foot and under tunnel at rear of foot

Turn hand wheel a few times to make sure fabric and beads are feeding smoothly





## Blindhem Foot

Two-Thread Narrow Flatlock


Quick blind hem especially for bulky fabrics and home decor


Fold hem up and back to create a fold along the hem line

Place fabric wrong side up with the fold against the adjustable guide and trim the remainder of the hem under the guide

Adjust guide so the needle drop position is just catching the fold of the fabric

Turn hand wheel a few times to make sure fabric and beads are feeding smoothly





## Clear Foot

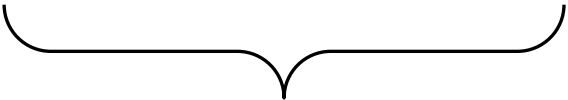
### All Stitch Types

Allows for better visibility when attaching ribbon or lace and precise positioning of decorative stitches

To better see the needle position guides on the toe of the foot, darken them with a marker

Insert ribbon or lace into tape slot on toe of foot to feed the ribbon or lace evenly

Standard presser foot has two additional tape slots and may be a better choice for some applications






## Cording Foot 5mm

### Four-Thread Overlock

To make covered piping fold strip of fabric right side out over  $\frac{1}{4}$ " cording and place under presser foot with the cord in the groove on the underside of the foot

To insert piping or pre-made cord sandwich cording between two layers of fabric with right sides together and the cord in the groove on the underside of the foot





## Elastic Foot


### Four-Thread Overlock


Pressure adjustment screw provides even pressure on the elastic for a uniform stretch

The lines on the pressure adjustment screw are for reference, stitch a sample to find the best setting for the project

The guide on the toe of the foot is adjustable for different size elastic for elastic from 2mm to 20mm

Place fabric right side down under foot and sew wide elastic along the raw edge of the fabric for a quick, non-roll waistband. Finish by folding elastic to the backside and topstitching down with sewing machine or serger chain stitch





## Cording Foot 5mm Zipper Insertion

### Four-Thread Overlock

Choose a polyester or nylon (not metal) zipper that is 5-6" longer than needed


The extra zipper length allows for the length of the foot and the zipper pull to be positioned away from the foot

Lay one side of opened zipper right sides together with one side of opening with the coil of the zipper in the groove in the underside of the foot

To position second half of zipper, close zipper and mark the position of the second side

Open the zipper and serge the other side

Position zipper pull in middle of zipper before trimming zipper ends





## Pintuck Foot


### Narrow Cover Stitch (Needles C2 & C3)

Use this foot with or without the guides that come with the foot. The guides fit in the front of the foot on the needle plate cover. Open the side door to place the guides on the front lip of the needle plate.

The guide with the raised opening on the top is for inserting a cord into the pintuck.

To make evenly spaced pintucks use the side of the foot to guide along previously sewn stitching.

Pintucks “shrink” the size of the fabric. When adding many pintucks for texture, embellish the fabric before cutting to the size needed for the project.







## Ruffling Foot

### Many Stitch Types


The gathering plate presses the fabric under the foot into the feed dogs to allow the differential feed to create more gathers

Increase the stitch length and move the differential feed lever to the desired setting

To attach a gather to a flat piece, place the flat fabric right side down in the slot and the gathered piece right side up under the foot

It is difficult to judge the amount of ruffle fabric to cut as different fabrics gather differently. Cut additional fabric for the ruffle.

Guide the fabrics with separate hands so the raw edges are aligned as you serge






## Lace Application Foot

### Many Stitch Types

The two thread Flatlock stitch is a good choice for adding lace to the edge of fabric. After stitching pull the lace and fabric open to reveal a very flat seam.

The Flatlock stitch has two different looking sides, the stitch side and the ladder side. For a decorative effect with lace, stitch with lace and fabric right sides together. The ladder will show on the right side when the seam is open. Weave narrow ribbon through the ladders to create a lovely effect.

This foot can also be used when quilt piecing on the serger. The narrow three thread is a good  $\frac{1}{4}$ " seam, but if too much is trimmed off pre-cut pieces the piecing will not fit together. Adjust the guide to keep the raw edges of the pieces exactly where the knife would have cut.





## Clear Foot Cover Hem

### Cover Stitch


The cover hem is sewn on the right side of the fabric making it difficult to see the raw edge on the underside.

The clear foot allows for better visibility. On lighter fabrics, the raw edge can sometimes be seen through the top layer of fabric.

Use this foot along with the seam guide to stitch exactly along the raw edge on the underside of the fabric.

To make the raised needle marks on the toe of the foot more visible, highlight them with a permanent marking pen.

Press the hem before stitching. Wash away basting tape will keep heat sensitive or difficult fabrics in place.





## Elastic Foot Wire or Fishing Line Edge

### Rolled Hem

Insert the fishing line or lightweight wire into the two openings on the foot. Guide the fishing line or wire into the channel on the back of the foot behind the needle.

The foot will keep the fishing line or wire to the right of the right needle as you serge.

Stitch at a moderate rate of speed.

