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The Baby Lock Triumph and Accolade are both eight thread sergers and both do more than you ever imagined a serger could do. They are both overlock, cover/chain stitch and combination overlock/chain/cover stitch machines. They both have exclusive patents that make them unique in the sewing



industry among all other sergers sold today. The Triumph has more features to make it top-of-the-line. Let's explore what an eight-thread serger can do for you and the features that make the Baby Lock Triumph probably the best serger on the market today.

## Why a Baby Lock 8-Thread Serger?

### **A Serger makes Overlock Stitches and some Sergers can make Chain and Cover Stitches.**

An eight-thread serger, like the Triumph or Accolade, makes both types of stitches and can make both stitch types independently and simultaneously. In other words, both a four-thread overlock stitch and a triple cover stitch can be stitched side-by-side using independent needles and loopers. Unlike other sergers on the market that must be converted from one task to the other, both the overlock stitches and the chain/cover stitches can be combined in any combination. In fact, there are 87 different stitch combinations possible. That means there is a combination for just about any type of sewing you need.

**Both the Triumph and Accolade are self-threading sergers that thread all three of the loopers electronically with a puff of air.** The loopers on a serger deliver the thread to the needle to form a stitch. The loops are “caught” and held in place with the needle thread. Traditionally the loopers on non self-threading sergers are challenging to thread properly and must be threaded in a certain order for the machine to form a stitch. These non-air threading machines usually have a color-coded threading path map on the inside cover. Some even have special movable guides to assist in threading the hard to reach areas. The elliptical cover stitch looper can be especially difficult to reach. None of this is a problem with either the Triumph or Accolade serger because threading is easy with the use of tubular loopers. Simply engage the machine into “Threading”, turn the flywheel to click into position and thread in any order by inserting the thread and pushing a button. (The Triumph even threads the needles with a puff of air!) This means that you spend more time sewing than threading and changing colors is simple.

**Both the Triumph and Accolade have an automatic thread delivery system.** The thread delivery system is not a traditional tension system, but a unique patented system that actually measures the length of thread needed for each stitch mechanically. Other sergers have tension dials for each of the overlock threads and each of the tension dials are adjusted for both the type of stitch, the thickness of the fabric and the thickness of the thread. Some machines have electronic “Automatic Tensions” through a screen on the machine. These systems can make changes for the type of stitch, but *not* the type or thickness of thread and fabric. When changing to a different thread thickness, stitch width or fabric thickness, tension adjustments are necessary to compensate for thread type and thickness on a machine with a traditional tensioning system. Tensions need to be fine-tuned for *all* the threads *except* when the machine does not use a tensioning system. The Triumph and Accolade automatically deliver the perfect stitch no matter what type of thread, width of stitch or thickness of fabric. This means that you can be creative with thread and fabric and the serger will deliver a great stitch without a lot of time spent adjusting tensions.

**Additional Accessories are available for both sergers to add even more options when sewing.** A few more attachments are available to fit in the 5” opening of the Triumph, but both machines have feet and attachments that make serging successful. That means you can accomplish much more than you thought a serger could do. Imagine inserting a zipper

with the Piping foot, automatic binding with the binder attachments, sewing a perfect ¼" seam using the guide on the lace applicator foot, a blind hem with the blind hem foot, attaching beads or elastic, creating belt loop straps, ruffling and attaching to a flat piece all at once and oh sew much more!

## Triumph Specifications

The Baby Lock Triumph serger conquers serging in a way you never thought possible thanks to RevolutionAir™ threading. Thread the loopers with just the touch of a button and then thread the needles automatically with the touch of another button! You'll have more time to focus on your creativity than worrying about setting up your machine. The Triumph also has all the features you've come to expect from Baby Lock Sergers that make all your creative dreams a reality.

The Baby Lock Triumph top features:

- 8/7/6 thread serging - 87 stitch combinations including the exclusive Wave Stitch – a combination for every purpose
- 5" of machine space to the right of the needle – for quilting with the chain or cover stitch and deep cover stitch hems
- 6 bright LED lights – to easily see while you are stitching
- Total Number of Stitches : 87
- Maximum Stitch Width : 7.5mm & Maximum Stitch Length : 4mm
- Number of Needles : 5
- RevolutionAir™ Automatic for Easy push button needle and looper threading – even the needles are threaded with air
- Full featured differential feed – true 2 X gathering on lightweight fabrics
- Automatic Thread Delivery System for Overlock Stitches
- Variable speed control – this is perfect for precise serging on curves, cover stitch hemming and using attachments
- Additional attachments available – the wide throat accommodates specialty binders and large fabric guide
- Knee lift – for keeping both hands in control of the project
- Snap-On Presser Foot & Basic Foot Included
- Machine Only Depth : 11 1/2", Width : 17 ½" & Height : 12"

- Machine Only Weight : 28.6 lbs

**Optional Accessory the Triumph Foot Kit** - You can further expand the Triumph's creative capabilities with these 29 feet. From working with lace and elastic, to stitching curves and creating perfectly straight hems, this foot kit allows you to make all of your sewing dreams a triumphant reality. All these feet and attachments are also available separately. Kit includes:



- Beading Foot
- Belt Loop Binder 3/4"
- Belt Loop Binder 1-1/2"
- Blindhem Foot
- Clear Foot
- Cording Foot 5mm
- Cover Chain Stitch Foot
- Curving Foot
- Double Fold Bias Binder 28mm
- Double Fold Bias Binder 36mm,
- Elastic Foot
- Fabric Guide
- Knit/Woven Double Fold Bias Binder 8mm
- Knit/Woven Double Fold Bias Binder 10mm
- Knit/Woven Double Fold Bias Binder 15mm
- Lace Applicator Foot
- Open Toe Foot, Pintuck Foot
- Piping/Cording Foot 5mm
- Plain Hemmer 1/4"
- Plain Hemmer 1/2", Quilt Guide
- Ruffling Foot, Single Downturn Feller 1/4"
- Single Downturn Feller 5/8"
- Single Downturn Feller 1"
- Single Fold Bias Binder 28mm
- Single Fold Bias Binder 40mm
- Single Fold Bias Binder Knit/Woven 15mm
- Teflon Foot

**Optional Accessory the Overlock Table** – This is an additional table allows the sewist to use overlock stitches with Baby Lock Serger Attachments for a one-of-a-kind creative edge finish to any project, or those perfect seams every sewist desires. The Baby Lock Overlock Table is compatible with the Triumph and Ovation Serger models. Allows attachments designed for cover and chain stitches to be used with overlock stitches.



- The large size of the table creates a flat sewing surface allowing for more control of fabric while stitching

- Pairs with the Fabric Guide to improve sewing skill set and build confidence
- Creates stunning unique edge finishes using the optional serger attachments
- Baby Lock exclusive, no other similar, innovative table on the market
- Compatible with the Standard Presser Foot and any of the Triumph and Ovation Overlock Presser Feet

## Accolade Specifications

Bring a new sense of creative capability to your serging with the Baby Lock Accolade serger. Combine chain and overlock stitches to form stitches with up to eight threads. ExtraordinAir® threading takes your thread through all three loopers at once, instantly, with a gust of air. Plus, Accolade's presser foot features a The Baby Lock Accolade top features:

- 8/7/6 thread serging - 87 stitch combinations including the exclusive Wave Stitch
- Maximum Stitch Length : 4mm & Maximum Stitch Width : 7.5mm
- Adjustable presser foot 6mm height that makes serging on thicker fabrics a breeze!
- Easy push button looper threading, ExtraordinAir Automatic Threading to all three loopers
- Full featured Differential Feeding System
- No tension adjustments with Automatic Thread Delivery for Overlock Stitches
- Maximum Number of Threads : 8
- 3 LED Lights
- Snap-On Presser Feet & Basic Foot Included
- Machine Only Height : 13.5", Width : 14.25" & Depth : 14"
- Machine Only Weight : 21 lbs

**Optional Accessory the Accolade, Evolution or Evolve Foot Kit** – This kit in a case includes feet and attachments to help you expand your creative options. These 16 feet come in a convenient carrying case. All these feet and attachments are also available separately. Kit includes:

- Beading Foot



- 5mm Cording Foot
- Elastic Foot
- 3/4" Belt Loop Binder
- 1 1/2" Belt Loop Binder
- Blind Hem Foot, Ruffling Foot
- 1/2" Plain Hemmer
- 1/4" Plain Hemmer
- Pintucking Foot
- Lace Applicator Foot
- Clear Foot
- 36mm Double Fold Bias Binder
- 28mm Double Fold Bias Binder
- 28mm Single Fold Bias Binder
- Fabric Guide

### Optional Accessories Inspirational Guides –

these are available for the Triumph, Accolade and a separate guide for Serger Accessories. These guides are technique orientated and cover more material than the User's Guides included with the machines, feet and feet kits. Get the most out of your Baby Lock with the Inspirational Guides/Workbooks designed to help you explore all the techniques your serger has to offer.



**Optional Accessory Serger Extension Table** - Expand your workspace and keep your fabric level with the Baby Lock Serger Extension Table. It fits perfectly with your Baby Lock Triumph, Ovation, Euphoria or Acclaim to give you a large, smooth sewing surface. Table size: 18" x 22 1/2"





**Optional Accessory Serger Trolley** - This easy-rolling trolley bag is exactly what you need! It's perfect way to take your machine to guild meetings, classes, events and more. Made with reinforced padding and 600 denier polyester fabric, it features a four-wheel base that includes four multi-directional wheels. For ground travel only, not approved for airline use. 19-1/2" L x 15- 1/2" W x 13-3/4" D